

4. Finish Painting:

Inside: Two coats of Tnemec #272 topox. Recommended coverage - 140 sq. ft. per gallon for a dry film thickness of 5.4. Total dry mil thickness - 12.0 mils. Tint first coat to insure proper coverage.

Outside: Two coats of Tnemec Gloss, Recommended coverage rate - 320 sq. ft. per gallon for a dry film thickness of 2.0 mils. Tint first coat to insure proper coverage. Color to be selected by engineer.

D. AREAS:

Inside: 4,700 sq. ft.

Outside: 11,250 sq. ft.

E. THICKNESS TEST:

Dry mil thicknesses to be tested with Mikrotest Gage.

200 M Gal DEW T & T

For

Orono, Minnesota

PITTSBURGH-DES MOINES STEEL COMPANY
ENGINEERS - MANUFACTURERS - CONTRACTORS

Dwg. PI (Sh't 2)

Date

Contract 20683